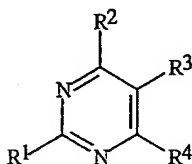


CLAIMS

What is claimed is:

1. A compound selected from Formula I, an *N*-oxide or an agriculturally suitable salt thereof,



I

wherein

- R¹ is cyclopropyl optionally substituted with 1–5 R⁵, isopropyl optionally substituted with 1–5 R⁶, or phenyl optionally substituted with 1–3 R⁷;
- R² is ((O)_jC(R¹⁵)(R¹⁶))_kR;
- R is CO₂H or a herbicidally effective derivative of CO₂H;
- R³ is halogen, cyano, nitro, OR²⁰, SR²¹ or N(R²²)R²³;
- R⁴ is -N(R²⁴)R²⁵ or -NO₂;
- each R⁵ and R⁶ is independently halogen, C₁–C₆ alkyl, C₁–C₆ haloalkyl, C₂–C₆ alkenyl, C₂–C₆ haloalkenyl, C₁–C₃ alkoxy, C₁–C₂ haloalkoxy, C₁–C₃ alkylthio or C₁–C₂ haloalkylthio;
- each R⁷ is independently halogen, cyano, nitro, C₁–C₄ alkyl, C₁–C₄ haloalkyl, C₃–C₆ cycloalkyl, C₃–C₆ halocycloalkyl, C₁–C₄ hydroxyalkyl, C₂–C₄ alkoxyalkyl, C₂–C₄ haloalkoxyalkyl, C₂–C₄ alkenyl, C₂–C₄ haloalkenyl, C₃–C₄ alkynyl, C₃–C₄ haloalkynyl, hydroxy, C₁–C₄ alkoxy, C₁–C₄ haloalkoxy, C₂–C₄ alkenyloxy, C₂–C₄ haloalkenyloxy, C₃–C₄ alkynyloxy, C₃–C₄ haloalkynyloxy, C₁–C₄ alkylthio, C₁–C₄ haloalkylthio, C₁–C₄ alkylsulfinyl, C₁–C₄ haloalkylsulfinyl, C₁–C₄ alkylsulfonyl, C₁–C₄ haloalkylsulfonyl, C₂–C₄ alkenylthio, C₂–C₄ haloalkenylthio, C₂–C₄ alkenylsulfinyl, C₂–C₄ haloalkenylsulfinyl, C₂–C₄ alkenylsulfonyl, C₂–C₄ haloalkenylsulfonyl, C₃–C₄ alkynylthio, C₃–C₄ haloalkynylthio, C₃–C₄ alkynylsulfinyl, C₃–C₄ haloalkynylsulfinyl, C₃–C₄ alkynylsulfonyl, C₃–C₄ haloalkynylsulfonyl, C₁–C₄ alkylamino, C₂–C₈ dialkylamino, C₃–C₆ cycloalkylamino, C₄–C₆ (alkyl)cycloalkylamino, C₂–C₆ alkylcarbonyl, C₂–C₆ alkoxy carbonyl, C₂–C₆ alkylaminocarbonyl, C₃–C₈ dialkylaminocarbonyl, C₃–C₆ trialkylsilyl, phenyl, phenoxy and 5- or 6-membered heteroaromatic rings, each phenyl, phenoxy and 5- or 6-membered heteroaromatic ring optionally substituted with one to three substituents independently selected from R⁴⁵; or

- two adjacent R⁷ are taken together as -OCH₂O-, -CH₂CH₂O-, -OCH(CH₃)O-,
 -OC(CH₃)₂O-, -OCF₂O-, -CF₂CF₂O-, -OCF₂CF₂O- or -CH=CH-CH=CH-;
- R¹⁵ is H, halogen, C₁-C₄ alkyl, C₁-C₄ haloalkyl, hydroxy, C₁-C₄ alkoxy or C₂-C₄
 alkylcarbonyloxy;
- 5 R¹⁶ is H, halogen, C₁-C₄ alkyl or C₁-C₄ haloalkyl; or
 R¹⁵ and R¹⁶ are taken together as an oxygen atom to form, with the carbon atom to
 which they are attached, a carbonyl moiety;
- R²⁰ is H, C₁-C₄ alkyl or C₁-C₃ haloalkyl;
- R²¹ is H, C₁-C₄ alkyl or C₁-C₃ haloalkyl;
- 10 R²² and R²³ are independently H or C₁-C₄ alkyl;
- R²⁴ is H, C₁-C₄ alkyl optionally substituted with 1-2 R³⁰, C₂-C₄ alkenyl optionally
 substituted with 1-2 R³¹, or C₂-C₄ alkynyl optionally substituted with 1-2 R³²;
 or R²⁴ is C(=O)R³³, nitro, OR³⁴, S(O)₂R³⁵, N(R³⁶)R³⁷ or N=C(R⁶²)R⁶³;
- R²⁵ is H, C₁-C₄ alkyl optionally substituted with 1-2 R³⁰ or C(=O)R³³; or
- 15 R²⁴ and R²⁵ are taken together as a radical selected from -(CH₂)₄·, -(CH₂)₅·,
 -CH₂CH=CHCH₂· and -(CH₂)₂O(CH₂)₂·, each radical optionally substituted
 with 1-2 R³⁸; or
- R²⁴ and R²⁵ are taken together as =C(R³⁹)N(R⁴⁰)R⁴¹ or =C(R⁴²)OR⁴³;
- each R³⁰, R³¹ and R³² is independently halogen, C₁-C₃ alkoxy, C₁-C₃ haloalkoxy,
 20 C₁-C₃ alkylthio, C₁-C₃ haloalkylthio, amino, C₁-C₃ alkylamino, C₂-C₄
 dialkylamino or C₂-C₄ alkoxycarbonyl;
- each R³³ is independently H, C₁-C₁₄ alkyl, C₁-C₃ haloalkyl, C₁-C₄ alkoxy, phenyl,
 phenoxy or benzyloxy;
- R³⁴ is H, C₁-C₄ alkyl, C₁-C₃ haloalkyl or CHR⁶⁶C(O)OR⁶⁷;
- 25 R³⁵ is C₁-C₄ alkyl or C₁-C₃ haloalkyl;
- R³⁶ is H, C₁-C₄ alkyl or C(=O)R⁶⁴;
- R³⁷ is H or C₁-C₄ alkyl;
- each R³⁸ is independently halogen, C₁-C₃ alkyl, C₁-C₃ alkoxy, C₁-C₃ haloalkoxy,
 C₁-C₃ alkylthio, C₁-C₃ haloalkylthio, amino, C₁-C₃ alkylamino, C₂-C₄
 30 dialkylamino or C₂-C₄ alkoxycarbonyl;
- R³⁹ is H or C₁-C₄ alkyl;
- R⁴⁰ and R⁴¹ are independently H or C₁-C₄ alkyl; or
- R⁴⁰ and R⁴¹ are taken together as -(CH₂)₄·, -(CH₂)₅·, -CH₂CH=CHCH₂· or
 -(CH₂)₂O(CH₂)₂·;
- 35 R⁴² is H or C₁-C₄ alkyl;
- R⁴³ is C₁-C₄ alkyl;
- each R⁴⁵ is independently halogen, cyano, nitro, C₁-C₄ alkyl, C₁-C₄ haloalkyl, C₃-C₆
 cycloalkyl, C₃-C₆ halocycloalkyl, C₂-C₄ alkenyl, C₂-C₄ haloalkenyl, C₃-C₄

alkynyl, C₃-C₄ haloalkynyl, C₁-C₄ alkoxy, C₁-C₄ haloalkoxy, C₁-C₄ alkylthio, C₁-C₄ haloalkylthio, C₁-C₄ alkylsulfinyl, C₁-C₄ alkylsulfonyl, C₁-C₄ alkylamino, C₂-C₈ dialkylamino, C₃-C₆ cycloalkylamino, C₄-C₆ (alkyl)cycloalkylamino, C₂-C₄ alkylcarbonyl, C₂-C₆ alkoxycarbonyl, C₂-C₆ alkylaminocarbonyl, C₃-C₈ dialkylaminocarbonyl or C₃-C₆ trialkylsilyl;

R⁶² is H, C₁-C₄ alkyl or phenyl optionally substituted with 1-3 R⁶⁵;

R⁶³ is H or C₁-C₄ alkyl; or

R⁶² and R⁶³ are taken together as -(CH₂)₄- or -(CH₂)₅-;

R⁶⁴ is H, C₁-C₁₄ alkyl, C₁-C₃ haloalkyl, C₁-C₄ alkoxy, phenyl, phenoxy or benzyloxy;

each R⁶⁵ is independently CH₃, Cl or OCH₃;

R⁶⁶ is H, C₁-C₄ alkyl or C₁-C₄ alkoxy;

R⁶⁷ is H, C₁-C₄ alkyl or benzyl;

j is 0 or 1; and

k is 0 or 1;

provided that:

(a) when k is 0, then j is 0;

(b) when R² is CH₂OR^a wherein R^a is H, optionally substituted alkyl or benzyl, then R³ is other than cyano;

(c) when R¹ is phenyl substituted by Cl in each of the meta positions, the phenyl is also substituted by R⁷ in the para position;

(d) when R¹ is phenyl substituted by R⁷ in the para position, said R⁷ is other than *tert*-butyl, cyano or optionally substituted phenyl;

(e) when R¹ is cyclopropyl or isopropyl optionally substituted with 1-5 R⁶, then R is other than C(=W)N(R^b)S(O)₂-R^c-R^d wherein W is O, S, NR^e or NOR^e; R^b is hydrogen, C₁-C₄ alkyl, C₂-C₆ alkenyl or C₂-C₆ alkynyl; R^c is a direct bond or CHR^f, O, NR^e or NOR^e; R^d is an optionally substituted heterocyclic or carbocyclic aromatic radical having 5 to 6 ring atoms, the radical being optionally condensed with an aromatic or nonaromatic 5- or 6-membered ring; each R^e is independently H, C₁-C₃ alkyl, C₁-C₃ haloalkyl or phenyl; and R^f is H, C₁-C₃ alkyl or phenyl; and

(f) the compound of Formula I is other than diethyl 6-amino-5-nitro-2-phenyl-4-pyrimidinemalonate.

2. The compound of Claim 1 wherein

R² is CO₂R¹², CH₂OR¹³, CH(OR⁴⁶)(OR⁴⁷), CHO, C(=NOR¹⁴)H, C(=NNR⁴⁸R⁴⁹)H, (O)_jC(R¹⁵)(R¹⁶)CO₂R¹⁷, C(=O)N(R¹⁸)R¹⁹, C(=S)OR⁵⁰, C(=O)SR⁵¹, C(=S)SR⁵² or C(=NR⁵³)YR⁵⁴;

- R^{12} is H, $-\text{CH}_2\text{C}(\text{O})\text{O}(\text{CH}_2)_m$, $-\text{N}=\text{C}(\text{R}^{55})\text{R}^{56}$; or a radical selected from C_1 – C_{14} alkyl, C_3 – C_{12} cycloalkyl, C_4 – C_{12} alkylcycloalkyl, C_4 – C_{12} cycloalkylalkyl, C_2 – C_{14} alkenyl, C_2 – C_{14} alkynyl and phenyl, each radical optionally substituted with 1–3 R^{27} ; or
- 5 R^{12} is a divalent radical linking the carboxylic ester function CO_2R^{12} of each of two pyrimidine ring systems of Formula I, the divalent radical selected from $-\text{CH}_2-$, $-(\text{CH}_2)_2-$, $-(\text{CH}_2)_3-$ and $-\text{CH}(\text{CH}_3)\text{CH}_2-$;
- R^{13} is H, C_1 – C_{10} alkyl optionally substituted with 1–3 R^{28} , or benzyl;
- R^{14} is H, C_1 – C_4 alkyl, C_1 – C_4 haloalkyl or benzyl;
- 10 R^{17} is C_1 – C_{10} alkyl optionally substituted with 1–3 R^{29} , or benzyl;
- R^{18} is H, C_1 – C_4 alkyl, hydroxy, C_1 – C_4 alkoxy or $\text{S}(\text{O})_2\text{R}^{57}$;
- R^{19} is H or C_1 – C_4 alkyl;
- each R^{27} is independently halogen, cyano, hydroxycarbonyl, C_2 – C_4 alkoxycarbonyl, hydroxy, C_1 – C_4 alkoxy, C_1 – C_4 haloalkoxy, C_1 – C_4 alkylthio, C_1 – C_4 haloalkylthio, amino, C_1 – C_4 alkylamino, C_2 – C_4 dialkylamino, $-\text{CH}_2\text{O}(\text{CH}_2)_n$ or phenyl optionally substituted with 1–3 R^{44} ; or
- 15 two R^{27} are taken together as $-\text{OC}(\text{O})\text{O}-$ or $-\text{O}(\text{C}(\text{R}^{58})(\text{R}^{58}))_{1-2}\text{O}-$; or
- two R^{27} are taken together as an oxygen atom to form, with the carbon atom to which they are attached, a carbonyl moiety;
- 20 each R^{28} is independently halogen, C_1 – C_4 alkoxy, C_1 – C_4 haloalkoxy, C_1 – C_4 alkylthio, C_1 – C_4 haloalkylthio, amino, C_1 – C_4 alkylamino or C_2 – C_4 dialkylamino; or
- two R^{28} are taken together as an oxygen atom to form, with the carbon atom to which they are attached, a carbonyl moiety;
- 25 each R^{29} is independently halogen, C_1 – C_4 alkoxy, C_1 – C_4 haloalkoxy, C_1 – C_4 alkylthio, C_1 – C_4 haloalkylthio, amino, C_1 – C_4 alkylamino or C_2 – C_4 dialkylamino;
- each R^{44} is independently halogen, C_1 – C_4 alkyl, C_1 – C_3 haloalkyl, hydroxy, C_1 – C_4 alkoxy, C_1 – C_3 haloalkoxy, C_1 – C_3 alkylthio, C_1 – C_3 haloalkylthio, amino, C_1 – C_3 alkylamino, C_2 – C_4 dialkylamino or nitro;
- 30 R^{46} and R^{47} are independently C_1 – C_4 alkyl or C_1 – C_3 haloalkyl; or
- R^{46} and R^{47} are taken together as $-\text{CH}_2\text{CH}_2-$, $-\text{CH}_2\text{CH}(\text{CH}_3)-$ or $-(\text{CH}_2)_3-$;
- R^{48} is H, C_1 – C_4 alkyl, C_1 – C_4 haloalkyl, C_2 – C_4 alkylcarbonyl, C_2 – C_4 alkoxycarbonyl or benzyl;
- 35 R^{49} is H, C_1 – C_4 alkyl or C_1 – C_4 haloalkyl;

R^{50} , R^{51} and R^{52} are H; or a radical selected from C_1 - C_{14} alkyl, C_3 - C_{12} cycloalkyl, C_4 - C_{12} alkylcycloalkyl, C_4 - C_{12} cycloalkylalkyl, C_2 - C_{14} alkenyl and C_2 - C_{14} alkynyl, each radical optionally substituted with 1-3 R^{27} ;

Y is O, S or NR^{61} ;

5 R^{53} is H, C_1 - C_3 alkyl, C_1 - C_3 haloalkyl, C_2 - C_4 alkoxyalkyl, OH or C_1 - C_3 alkoxy;

R^{54} is C_1 - C_3 alkyl, C_1 - C_3 haloalkyl or C_2 - C_4 alkoxyalkyl; or

R^{53} and R^{54} are taken together as $-(CH_2)_2-$, $-CH_2CH(CH_3)-$ or $-(CH_2)_3-$;

R^{55} and R^{56} are independently C_1 - C_4 alkyl;

R^{57} is C_1 - C_4 alkyl, C_1 - C_3 haloalkyl or $NR^{59}R^{60}$;

10 each R^{58} is independently selected from H and C_1 - C_4 alkyl;

R^{59} and R^{60} are independently H or C_1 - C_4 alkyl;

R^{61} is H, C_1 - C_3 alkyl, C_1 - C_3 haloalkyl or C_2 - C_4 alkoxyalkyl;

m is an integer from 2 to 3; and

n is an integer from 1 to 4.

15 3. The compound of Claim 2 wherein R^3 is halogen.

4. The compound of Claim 2 wherein R^1 is cyclopropyl or phenyl substituted with a halogen, methyl or methoxy radical in the para position and optionally with 1-2 radicals selected from halogen and methyl in other positions; and R^4 is $-N(R^{24})R^{25}$.

20 5. The compound of Claim 4 wherein R^2 is CO_2R^{12} , CH_2OR^{13} , CHO or $CH_2CO_2R^{17}$.

6. The compound of Claim 5 wherein R^{24} is H, $C(O)R^{33}$ or C_1 - C_4 alkyl optionally substituted with R^{30} ; R^{25} is H or C_1 - C_2 alkyl; or R^{24} and R^{25} are taken together as $=C(R^{39})N(R^{40})R^{41}$.

7. The compound of Claim 6 wherein R^2 is CO_2R^{12} ; and R^{24} and R^{25} are H.

25 8. The compound of Claim 7 wherein R^{12} is H, C_1 - C_4 alkyl or benzyl.

9. The compound of Claim 1 selected from the group consisting of:

methyl 6-amino-5-bromo-2-cyclopropyl-4-pyrimidinecarboxylate,

ethyl 6-amino-5-bromo-2-cyclopropyl-4-pyrimidinecarboxylate,

phenylmethyl 6-amino-5-bromo-2-cyclopropyl-4-pyrimidinecarboxylate,

30 6-amino-5-bromo-2-cyclopropyl-4-pyrimidinecarboxylic acid monosodium salt,

methyl 6-amino-5-chloro-2-cyclopropyl-4-pyrimidinecarboxylate,

phenylmethyl 6-amino-5-chloro-2-cyclopropyl-4-pyrimidinecarboxylate,

6-amino-5-chloro-2-cyclopropyl-4-pyrimidinecarboxylic acid monosodium salt,

ethyl 6-amino-5-chloro-2-cyclopropyl-4-pyrimidinecarboxylate,

35 methyl 6-amino-5-chloro-2-(4-chlorophenyl)-4-pyrimidinecarboxylate,

ethyl 6-amino-5-chloro-2-(4-chlorophenyl)-4-pyrimidinecarboxylate,

6-amino-5-chloro-2-(4-chlorophenyl)-4-pyrimidinecarboxylic acid,
ethyl 6-amino-2-(4-bromophenyl)-5-chloro-4-pyrimidinecarboxylate,
methyl 6-amino-2-(4-bromophenyl)-5-chloro-4-pyrimidinecarboxylate, and
6-amino-2-(4-bromophenyl)-5-chloro-4-pyrimidinecarboxylic acid.

- 5 10. A herbicidal mixture comprising a herbicidally effective amount of a compound of Claim 1 and an effective amount of at least one additional active ingredient selected from the group consisting of an other herbicide and a herbicide safener.

11. A herbicidal mixture comprising synergistically effective amounts of a compound of Claim 1 and an auxin transport inhibitor.

- 10 12. A herbicidal composition comprising a herbicidally effective amount of a compound of Claim 1 and at least one of a surfactant, a solid diluent or a liquid diluent.

13. A method for controlling the growth of undesired vegetation comprising contacting the vegetation or its environment with a herbicidally effective amount of a compound of Claim 1.

- 15 14. A herbicidal composition comprising a herbicidally effective amount of a compound of Claim 1, an effective amount of at least one additional active ingredient selected from the group consisting of an other herbicide and a herbicide safener, and at least one of a surfactant, a solid diluent or a liquid diluent.